

Blue

Work Order ID **94335**

**\*94335\***

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December-10-12 9:25:36 AM

Item ID: **D206-648-013**

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: GHW Modification

Start Date: 12/10/12 Start Qty: 3.00 **\*3\***

Cust Item ID:

Required Date: 12/10/12 Req'd Qty: 3.00 **\*3\***

Customer:

Reference:

Approvals: Process Plan: *[Signature]* Date: Tooling: Date:

Run Start **\*NR1\***

QC: Date: SPC (Y/N): Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D206-648	Rev B
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100

0.00

**\*100\***

DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D206-648-013  
CHG002

0.00

DAS  
16  
2/12/10

*[Signature]* 12-12-10  
(3)

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

*[Signature]* 12/12/10  
51

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Quality Control

Memo

0.00

DAS  
16  
2/12/10

(43)

# Picklist Print

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Work Order ID: 94335

Parent Item: D206-648-013

Parent Item Name: GHW Modification

Start Date: 12/10/12

Required Date: 12/10/12

Start Qty: 3.00

Required Qty: 3.00

~~NAS1149G0363R~~

Washer

Purchased No

110 Each 4,024.0000

12

Location

Loc Qty

Loc Code

FP001

1832

114742

1832

ST292

2192

122063

192

122441

2000

114742

~~MS21043-3~~

Nut

Purchased No

110 Each 826.0000

12

Location

Loc Qty

Loc Code

FG

72

103691

72

FP001

64

123525

64

ST315

690

118077

2

118614

7

118686

30

119758

20

121255

20

122993

145

123899

466

123899

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Shop Packet Print

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## 4.6 206L/L-1/L-3/L-4 HIGH GEAR SKIDTUBES

ITEM	QTY -411	QTY -412	QTY -413	QTY -414	QTY -441	QTY -447	QTY -449	QTY -451	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-411	SKIDTUBE INSTALLATION, LH
		X								D206-642-412	SKIDTUBE INSTALLATION, RH
			X							D206-642-413	SKIDTUBE INSTALLATION, LH
				X						D206-642-414	SKIDTUBE INSTALLATION, RH
	1	1			X					D206-642-441	SKIDTUBE
						X				D206-642-447	WEARSHOE KIT (REPLACES -443)
							X			D206-642-449	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-451	SKIDTUBE
	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-7	SKIDTUBE ASSEMBLY
1A								1		D4361-043	SKIDTUBE ASSEMBLY
2A					22			10		D2651-1	* PLUG <sup>(1)</sup>
2B					22			10		D2651-3	* O-RING <sup>(1)</sup>
3					1			1		D2646	* AFT CAP <sup>(1)</sup>
4					2			2		MS27039-1-08	* SCREW <sup>(1)</sup>
5					2			2		NAS1149D0332J	* WASHER <sup>(1)</sup> (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT <sup>(2)</sup>
14	4	4	4	4						AN5-11A (OR AN5-13A)	* BOLT <sup>(2)</sup>
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D3535-15	WEARSHOE (REPLACES D2656-15)
22B					1	1				D3536-15	GASKET
23A					1	1				D3535-23	WEARSHOE (REPLACES D2656-23)
23B					1	1				D3536-23	GASKET
24A					1	1				D3535-37	WEARSHOE (REPLACES D2656-37)
24B					1	1				D3536-37	GASKET
26A					60	60				MS27039C1-08	SCREW
26B					60	60				NAS1149D0332J	WASHER (OR AN960JD10L)
26C					60					ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1	1	1						D3456-1	WASHER
32	1	1	1	1						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40										D3414-041	LUG ASSEMBLY (REPLACES D2659)
41										AN3C37A	BOLT
42										D2652	BUSHING
43										MS21043-3	NUT
44										NAS1149C0363R	WASHER (OR AN960C10)

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Revision: 0

Date: 11.06.15

ITEM	QTY -411	QTY -412	QTY -413	QTY -414	QTY -441	QTY -447	QTY -449	QTY -451	QTY -013	PART NUMBER	DESCRIPTION
50							1	1		D4366-041	FWD WEARPLATE ASSY
51							1	1		D4366-043	AFT WEARPLATE ASSY
52							18	18		D3873-1	BUSHING
53							3			D2649	SPACER
54A							10	10		AN3-36A	BOLT
54B							10	10		NAS1149C0332R	WASHER (OR AN960C10L)
54C							10	10		MS21042-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-7 OR D4361-043 ASSEMBLY ABOVE  
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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